

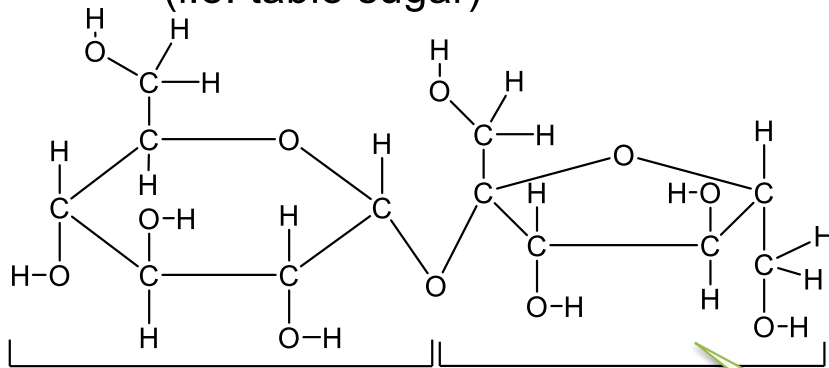


# Crystallization



# Sugars are sweet

A dimer molecule of Sucrose  
(i.e. table sugar)



This half of sucrose is made of the *simple* sugar monomer **GLUCOSE**

This half of sucrose is made of the *simple* sugar monomer **FRUCTOSE**

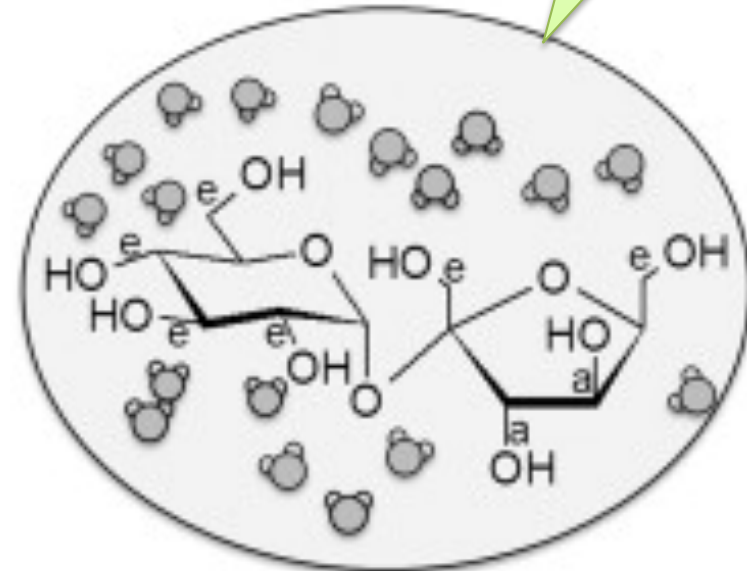
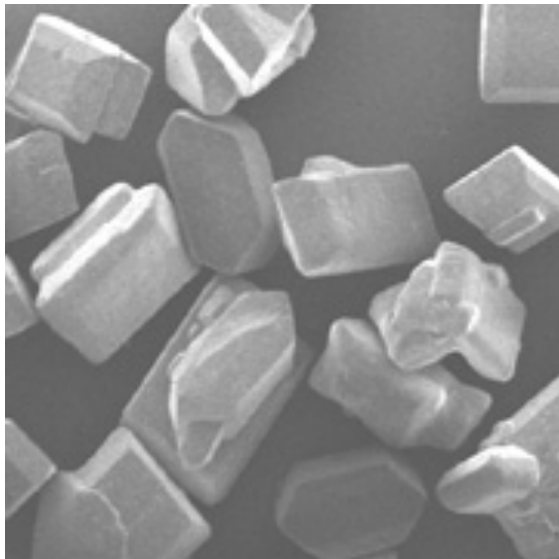
Because we perceive simple sugars (like glucose and fructose) *and* dimers like sucrose and lactose as *sweet* – all of these *monosaccharides* and *disaccharides* are commonly called *sugar*.

Sucrose is a disaccharide made of one molecule of glucose bound to one molecule of fructose.



# Sugars dissolve

Sugar dissolves readily in water



Sucrose

## Sugar crystals



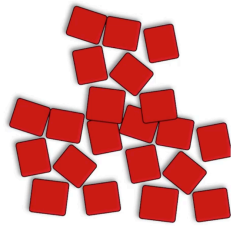
The hydrogen bonding capacity of sugars allows them to retain moisture in baked goods. It is this “wet sugar” that forms the sticky matrix that holds granola bars together, and gives glazes a glossy appearance



# Crystallization

Most sugar is dissolved with small nuclei of crystals.

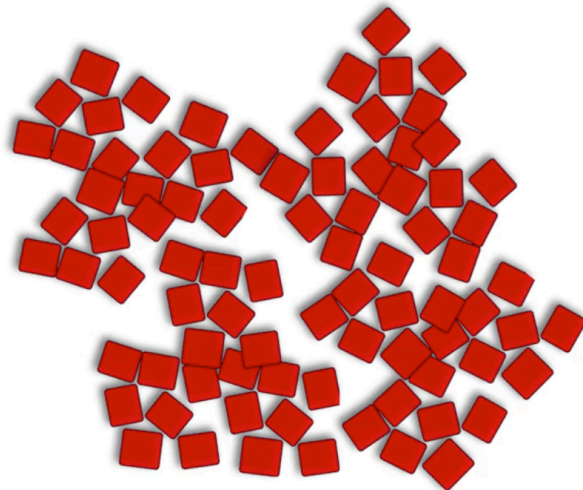
**HIGH TEMPERATURE = FEWER CRYSTALS**



Little crystals are needed to start crystallization.

- form nucleation sites

**LOW TEMPERATURE = MORE CRYSTALS**



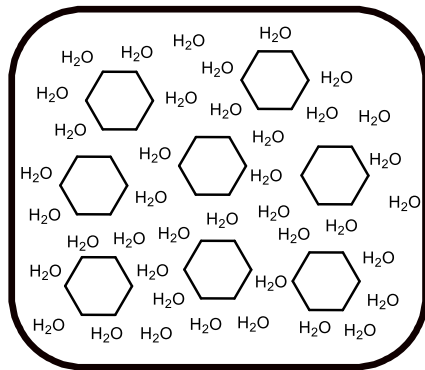
Crystal grows from nucleation sites.

- becomes solid
- has elastic modulus

# Pure sugar forms crystals



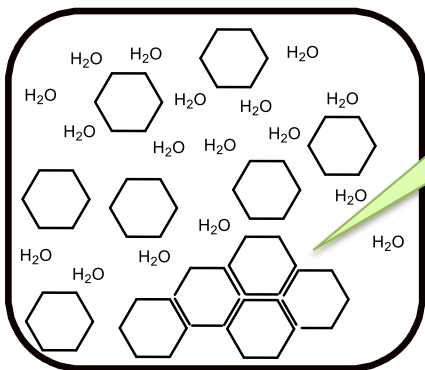
Sugar molecules dissolved and separated by water molecules



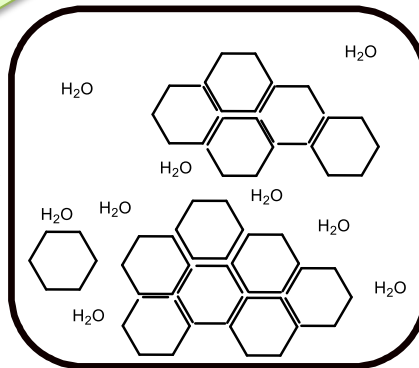
A syrup

*syrup loses water by evaporation and cools down*

There is less water, so now some sugar molecules are hydrogen bonding to each other to form a crystal



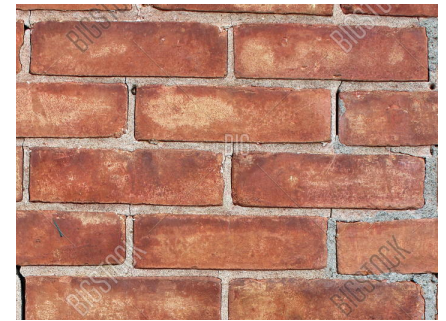
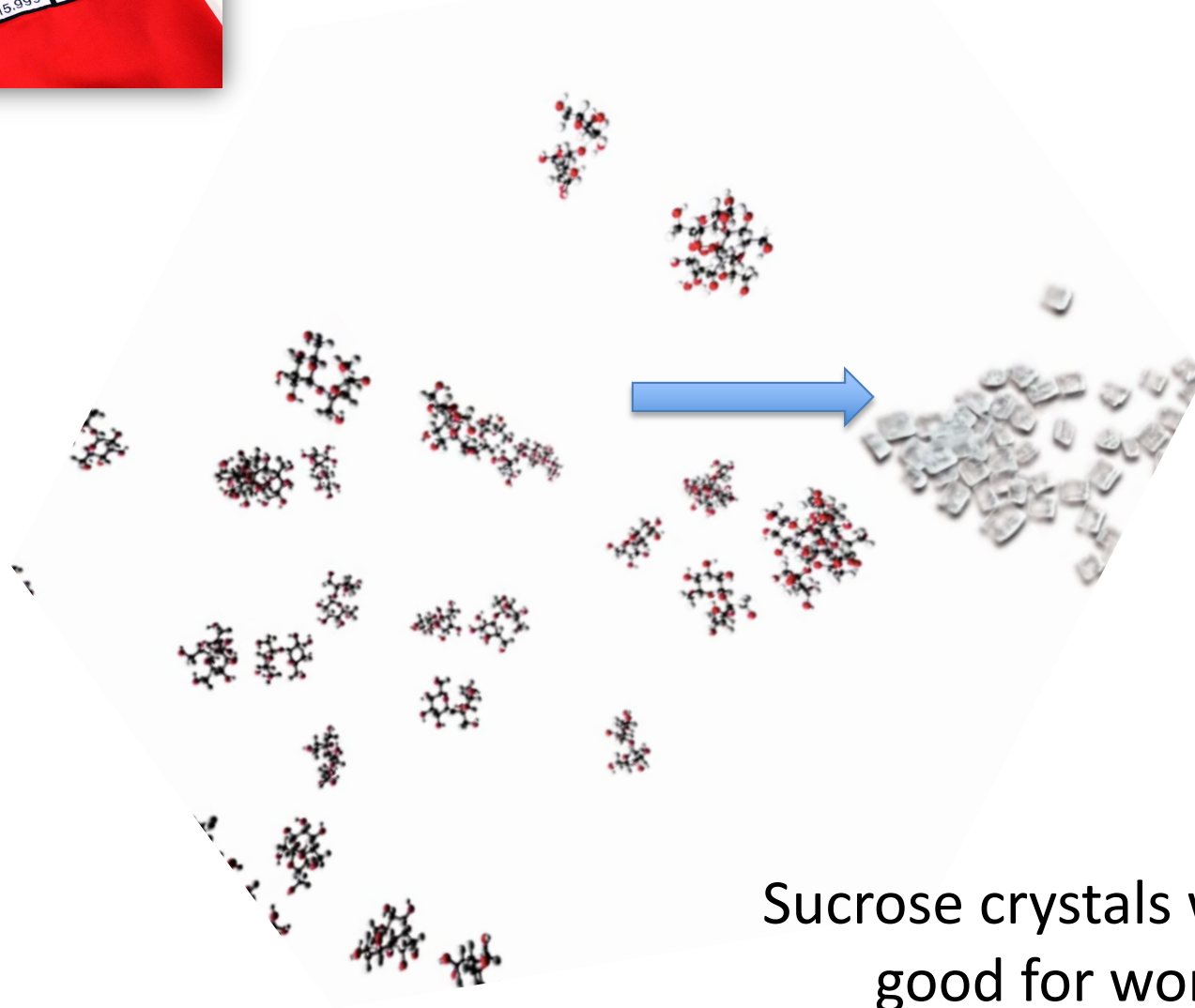
*more water lost by evaporation*



Most of the sugar molecules have crystallized



# Cooling sucrose alone



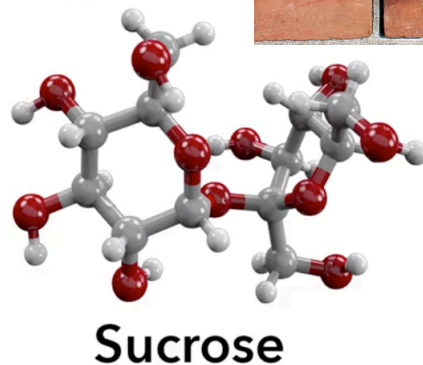
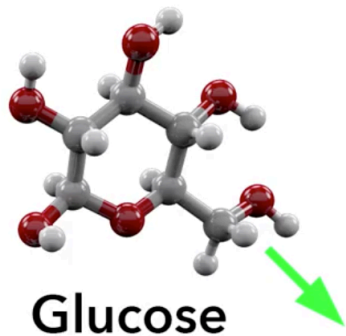
Sucrose crystals will reform...not good for working with sugar



# How To Impede Crystallization

Not as strong a solid = more fluid

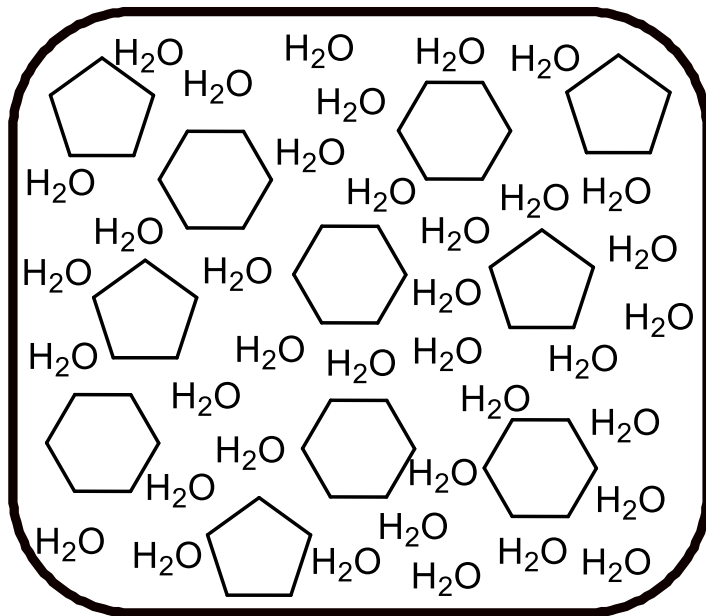
How? Add glucose



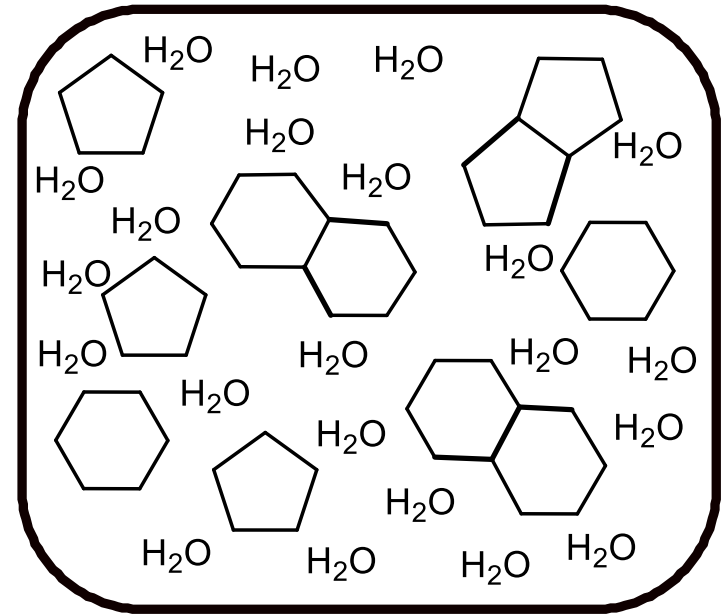
- Glucose is a part of sucrose and will form a solid with it.
- Solid will not be as ordered as sucrose lattice = less strong





# Mixture or impure solutions do *not* form crystals



→  
*syrup loses water  
by evaporation or  
cools down*



 } two different kinds of sugar  
 } molecules make a *mixture*  
not a pure substance

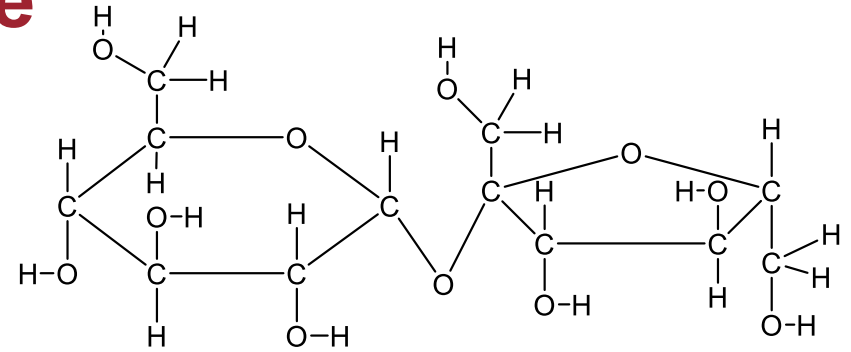
With more than one kind of molecule, it is harder for the molecules of one kind to find each other and crystallize. The crystals are smaller, or don't form at all. The different sugars *interfere* with each other's crystallization





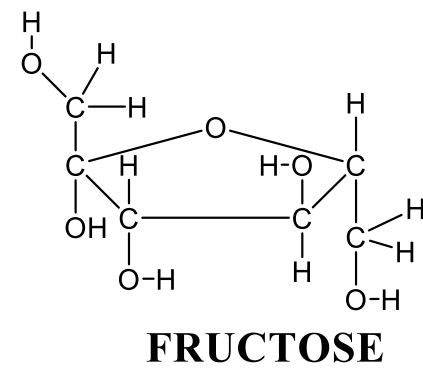
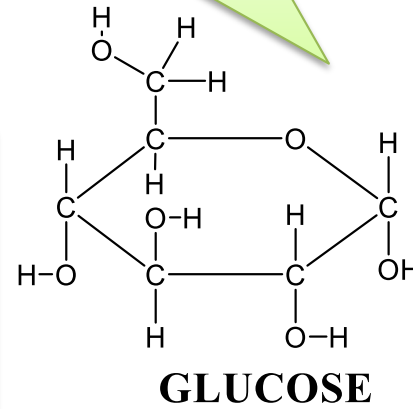
# Mixtures of sugars don't crystallize easily

A dimer molecule of Sucrose (i.e. table sugar)

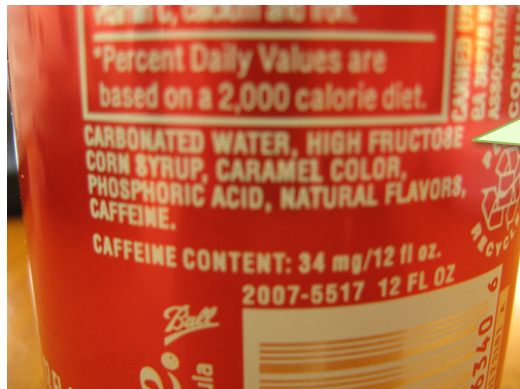


glucose and fructose isomers

Acid or The enzyme *Invertase*



Add a small amount of acid (e.g. lemon juice) to 1 cup of sucrose dissolved in water will break some of the sucrose apart into glucose and fructose – essentially creating *invert sugar syrup* on the spot.



Cold beverages are often sweetened with fructose containing syrups to prevent sugar crystals

This trick of adding lemon juice to sucrose is a strategy for preventing crystallization of sucrose as in the making of caramel candies.

Fructose is very soluble, and the more fructose there is, the harder it is for anything to crystallize.



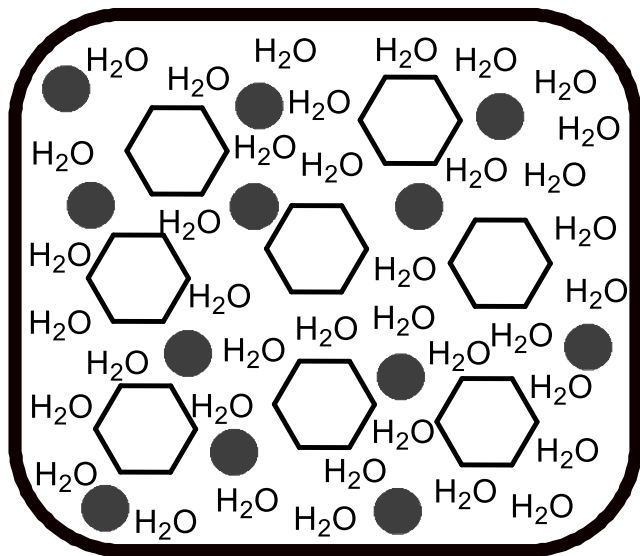
# Lots of sugar... but no crystals



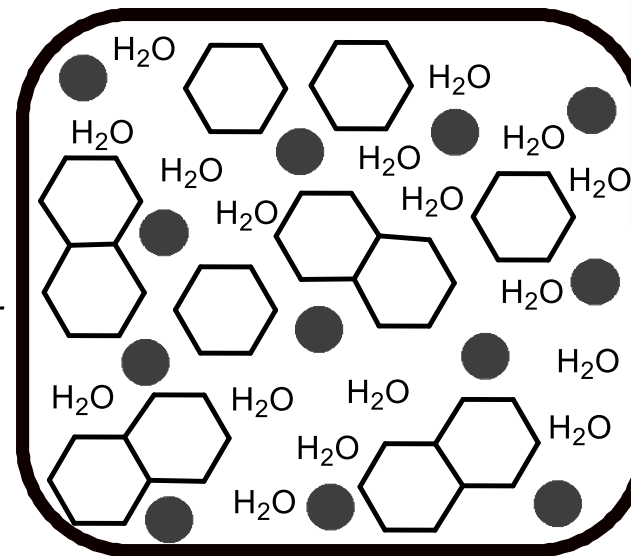
Other molecules (like fat, etc) can prevent sugar crystallization by interfering with large crystal formation



Agitating, stirring or beating the sugar solution also interferes with crystal formation



→  
*syrup loses water by evaporation or cools down*



Sugar molecules dissolved and separated by water molecules and *interfering* molecules like fats or proteins

There is less water, so now some sugar molecules are hydrogen bonding to each other but the *interfering molecules* get in the way and interfere with large crystal formation

# Blown and Pulled Sugar Candy



What characteristics does the sugar need to have in order to be able to be molded into shapes?

**malleable**